

FLAT RATE GUIDE

Case-IH		Series: MXM	
Models: MXM - 120, 130, 140, 155, 175, 190			
Engine:			
	6-7.5L		
R&R Cylinder Head/Gasket	11.2		
Overhaul Cylinder Head	13.9		
R&R Engine Complete	14.0		
R&R Short Block	31.0		
Overhaul Complete	42.0		
R&R Set Piston Rings	10.9	In frame; Add 6.0 MFWD	
R&R Rod Bearings	8.0	In frame; Add 6.0 MFWD	
R&R Front Seal	8.1		
R&R Rear Main Seal	10.1		
R&R Main Bearings	11.1	In frame	
R&R Crank & Bearings	17.2		
R&R Camshaft & Bushings	14.4		
R&R Oil Pump	8.2		
R&R Radiator	3.8		
R&R Water Pump	3.4		
R&R Turbo	3.1		
Fuel System:			
R&R Injection Pump	4.6	Includes bleed & time	
R&R Injector - All	4.8	Includes test	
Electrical:			
R&R Alternator	0.8		
R&R Starter	1.1		
Drive Train:			
Overhaul Drive Clutch	11.9		
Overhaul Transmission	27.5		
R&R Transmission Control Valve	3.7		
Overhaul Shift Lever	1.6		
Overhaul Rear Differential	23.6		
Overhaul Front Axle MFWD	15.4		
R&R Axle Housing	7.5		
Overhaul Axle Housing	18.4		
Overhaul Front Differential	11.3		
Overhaul PTO Clutch	7.6		
Steering:			
R&R/Overhaul Steering Hand Pump	5.6		
R&R/Overhaul Steering Cylinder	1.8		
Brakes:			
Recondition Brakes - 1 Side	8.5		
R&R & Overhaul Master Cylinder	2.0		
Overhaul Wheel Cylinder	1.2		
R&R Actuators	8.5		
Hydraulics:			
R&R Main Hydraulic Pump	2.0		
R&R/Overhaul Hitch Lift Cylinder	12.2		
Remote Valve Overhaul - 1			
Chassis:			
R&R A/C Compressor	2.8	All A/C includes evacuate & charge	
R&R Evaporator	2.5		
R&R Condenser	2.5		
R&R Expansion Valve	2.4		
R&R Receiver Dryer	2.0		

** OVERHAUL COMPLETE-OUT OF FRAME, R&R ALL COMPONENTS AND REPLACE AS NECESSARY, INCLUDES RENEWING CYLINDER HEAD, DOES NOT INCLUDE MACHINE WORK TO BORE BLOCK OR TURN CRANKSHAFT

** ALL TIMES FOR OVERHAUL OPERATIONS INCLUDE TIME FOR R&R.