OPE FLAT RATE GUIDE

MFG: AGCO — SERIES: ST COMPACTS

ENGINE: ISEKI 3-CYLINDER		
R & R Cylinder Head	4.0	
Overhaul Head	6.0	Add 0.5 for 4 cylinder
R & R Engine from Chassis	6.0	
R & R Engine Complete	8.5	
R & R Short Block	10.0	
Overhaul Complete**	20.5	Add 0.8 for 4 cylinder
R & R Pistons & Rods	8.5	Add 1.0 MFWD
R & R Set Piston Rings	8.5	Add 1.0 MFWD
R & R Rear Main Seal	7.0	Add 1.0 MFWD
R & R Front Crank Seal	3.5	
R & R Main & Rod Bearings	5.0	Add 1.0 MFWD
R & R Crank and Bearings	13.5	
R & R Camshaft	9.0	
R & R Oil Pump	3.5	Add 1.0 MFWD
R & R Water Pump	1.5	
R & R Radiator	1.5	

FUEL SYSTEM:		
R & R Injection Pump	2.5	
R & R Injector - 1	1.3	
Overhaul Injector - 1		

ELECTRICAL:		
R & R Alternator	1.0	
R & R Starter	1.0	

POWER TRAIN:		
Overhaul Drive Clutch	7.5	Add 1.0 MFWD
Overhaul Transmission	14.0	Add 1.0 MFWD
R & R Hydro Pump	8.5	Add 1.0 MFWD
R & R Ring Gear/Pinion	9.0	
Overhaul Rear Differential	9.0	
R & R Rear Axle Housing	3.0	
Overhaul Rear Axle Housing	3.8	
Overhaul Front Planetary	4.5	
Overhaul Front Differential	6.0	
Overhaul PTO Drive	7.5	Add 1.0 MFWD

STEERING:		
R & R Hand Pump	5.5	
Overhaul Steering Cylinder		
Overhaul Steering Valve		
Overhaul Manual Gearbox	4.5	

BRAKES:		
Recondition Brakes - 1 Side	4.5	
Overhaul Master Cylinder		
Overhaul Wheel Cylinder - 1		
Overhaul Park Brake		

HYDRAULICS:		
R & R Main Pump	0.8	
Overhaul Hitch Lift Cylinder	3.5	
Remote Valve Overhaul - 1		
R & R Charge Pump		

** Overhaul complete-out of frame, R & R all components and replace as necessary, includes renewing cylinder head, does not include machine work to bore block or turn crankshaft.

** All times for overhaul operations include time for R & R.

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